diguru

print is amazing

'diguru produce high quality litho, digital and large format printing"

What can diguru print?

Diguru produce high quality litho, digital and large format printing, with a focus on improved marketing results for our customers throughout the UK.

The latest in **environmentally sustainable** printing, accompanied by high levels of **client service** and support ensures we can deliver **all your print and marketing needs**.

We build relationships with our customers and work with them to offer the best solutions for every situation, enabling them to spend more time on their expertise.

Print is our business – let us support yours by providing you with the latest in print solutions.









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The gurus provide the level of service your business deserves. A hugely experienced team, here to share their knowledge and expertise. We will work with you to ensure you get the results that you want, on time, on budget, and with minimum impact on the environment.

Diguru provide the flexibility of digital print and the quality of lithographic print all fulfilled in-house. Whether you require personalised direct mail, print-on-demand, brochures, books, leaflets, posters - the list goes on, we have the right solution for you.

What some might call normal print, the gurus call **digital and lithographic print**.

Our **print management service** offers stocked items or **print-on-demand**, **distributed as you require it**, reducing the need to fill your warehouses or offices with materials that may go unused or become out of date.

With amazing print results from our Presstek UV LED fast curing litho presses, or super-fast digital prints from our Heidelberg Linotype CV Digital Press, your marketing will stand out from the crowd no matter the quantity or lead time.

Our team like putting their knowledge and printing expertise to the test and are not afraid of trying something new – we produce printed materials using spot colours, luxurious papers, complex cutters and finishing techniques to give your marketing the edge.







Our extensive knowledge and expertise in the printing of large format graphics enables us to offer a huge range of products for both indoor and outdoor use. From large posters, vinyl banners, exhibition panels, roller banners, displays stands, flag printing, right up to bespoke exhibition stands and graphics panels.

Using the latest **environmentally friendly** printing technology and supplying a huge range of graphics and displays systems, makes Diguru the **ideal choice** for any of your large format printing requirements **at any budget**.













Diguru are experts in the **production of event**, **exhibition**, **signage** and **internal communications** graphics – we get the best out of your design to **maximise** the **impact**.

Unique inks, metallic foils, complex folds, luxurious papers and materials.

Bespoke finishing is often required when you need that unique piece of point-of-sale, specialist brochure, bound book, direct mail, brand quidelines or internal communications.

Add impact with finishing touches such as unique inks, metallic foils, complex folds, luxurious papers, binding, coverings and presentation boxes... there's so many ways to express your creativity and convey the message of your product.

Too much choice? We work with our clients, providing consultancy and support through the entire process; from project management, design, production to delivery.



Print builds trust Print is real and provides a **sense** of authenticity in a time when other mediums are being undermined by trust and security issues. Surveys show that people are more likely to **trust** the source of the information when it's printed.

Print is real Forget complex menus, buttons and trick tactics forcing you to click something. **Print brings a timeless second-to-nature interface** that we learn at a very early age. We will always enjoy it as it **stimulates the senses** in a comforting tactile way.

Print focuses the mind No distractions, notifications or pop-ups, just the reader and the printed **book to relax with**. Print is easier on the eye, surveys show that readers are **more likely to spend a longer period of time with a printed product**, therefore the mind consumes the information more thoroughly.

Print is expressive Express more than you can on screen by changing the size, colour, texture,

shape, weight and finish of a printed product. Did we mention it's real and that focuses the mind?

Print lasts Printed products are usually kept for a

long period of time, with people referring back to them in the future, digesting it over time. Have you noticed how quickly we dismiss digital information; tweets, news, emails and newsletters - all forgotten about within seconds sometimes. You might want to look up a website, only to find that it's gone - when you hand



someone a printed product they own it forever.

Print investment When working alongside other media channels, printed media can **increase** brand awareness and purchasing intentions.

Print reaches out Not everyone is online. Depending on your industry, all or part of your target audience may not be online. **Printed marketing will reach out** to these people whilst enforcing your messages with

Nazing

your online audience. Surveys show that millennials still prefer to read a printed piece so online communication is not the only way to reach out. It's best to see print as part of your campaign strategy.

Print as a choice It doesn't matter what generation your target audience is within, **everyone** is an individual. People like

to be treated as such, to be given choices of how they wish to communicate or receive information. By tailoring your marketing and communication, providing print to people who want print, you will achieve a higher return on investment. **Print is prestigious** Well designed printed materials have a reputation for containing **high quality content, credible sources** and detailed information that you can access without having to submit your personal information.

Print is a digital detox We've heard there's a desire to slow down, take a break from your digital self and relax. Many recent surveys have found that people of all ages prefer to read a printed product.

Print is environmentally friendly In Europe, the area of forest cover is growing at a rate of 1.5 million football pitches every year. This makes printing sustainable for many generations to come. You can grow trees and vegetable inks, but you can't grow oil (and the digital products that are made of oil).

Print as a statement With so many companies reaching out to individuals online it's never been a better time to **stand out and make a printed statement**.

DELIVERED with a smile







With rapid response times we are able to deliver many items within 24 hours. We might be able to get you out of that awkward fix with a quick print turnaround solution. You can rely on our delivery service to get your package to its destination on time offering free local delivery (within 10 mile radius) or national and international next day and timed delivery services.

Call us on 023 8024 0710 or email hello@diguru-uk.com

What can diguru print?

Banners		Photo books	
Roller banners		Bespoke books Labels and stickers	
Outdoor banners		Annual reports Envelopes	
Banner stands		Pitches Slip cases	
Pop-up display stands		Presentations Display	
Pull-up display stands		Magazines Posters	
Modular stand systems		Manuals Canvases	
Bespoke panels and graphics		Notebooks Photo frames	
Exhibitions, displays and stands		Newsletters Finishing	
Portable flags		Stationery Sleeking	
Post flags		Business cards Digital foiling	
Window graphics		Premium business cards Metallic printing	
Vinyl graphics		Multi-layer business cards Wire-0 binding	
Building graphics		Letterheads and continuation sheets Comb binding	
Retail signage and displays		Compliment slips Saddle stitching	
Counters and storage units		Desk pads Screw binding	
Literature display stands		Note pads Folding	
Large format		Meeting pads Creasing	
Noticeboards		Greetings cards Perforation	
Wood or metal A-frame displays		Wedding stationery Slitting	
Dry wipe noticeboards		Event invites Die cutting	
Magnetic noticeboards		Leaflets Lamination	
Brochures		Single and double sided leaflets Mounting	
Perfect bound books		Multi-page folded leaflets Embossing	
Saddle stitched / stapled books		Packaging PUR binding	
Hardback books		Presentation packaging Perfect binding	
Wiro-bound books		Point of sale packaging Foil blocking	
Case-bound books		Bespoke brochure stands Spot UV varnishing	
Screw bound brochures		Paper and material bags	

Paper Sizes

The base A0 size of paper is defined as having an area of 1 m^2 and a dimension ratio of 1 to V2. Successive paper sizes in the series A1, A2, A3, and so forth, are defined by halving the preceding paper size across the larger dimension. This also effectively halves the area of each sheet. The most frequently used paper size is A4 measuring 210 by 297 millimetres (8.27 in \times 11.7 in).

ISO A Series used for standard printing and stationery

ISO	MILLIMETRES	INCHES	USES
4A0	40 1682 x 2378 66.22 x 93.62		Oversize plans, technical drawings
2A0	1189 x 1682	46.81 x 66.22	Oversize plans, technical drawings
A 0,	841 × 1189	33.1 x 46,.8 ,	Technical drawings, large posters
A1	594 × 841	23.4 × 33.1	Technical drawings, posters, year planners
A2	420 × 594	16.5 × 23.4	Flip charts, diagrams, drawings, small posters
A3	297 × 420	11.7 × 16.5	Diagrams, tables, drawings, newspapers
A4	210 × 297	8.27 × 11.7	Letters, magazines, forms, catalogues
A5	148 × 210	5.83 × 8.27	Leaflets, flyers, notepads, books
A6	105 × 148	4.13 × 5.83	Books, postcards, invitation cards
A7	74 × 105	2.91 × 4.13	Large post-it notes, tickets
A8	52 × 74	2.05 × 2.91	Playing cards
A9	37 × 52	1.46 × 2.051	Note cards

								 _
A0								
A3	 [A6	Α	5	A1	 	 	
		A6						
	- ' L	A4	!					
		Λ÷						
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A2								
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Other common sizes

IS0	MILLIMETRES	INCHES	USES	
DL	99 x 210	3.9 x 8.27	Flyers (1/3 A4)	
	85 x 55	3.35 x 2.17	Business Cards	

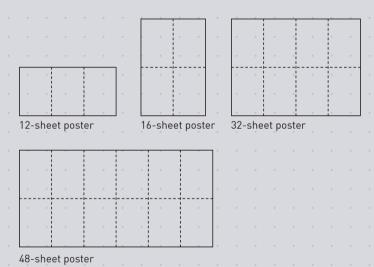
Envelopes

A C sized envelope is suitable for holding an A series of the same number value. These can also be used for folder and postcards.

ISO	MILLIMETRES	INCHES	USES
			03L3
C0	917 x 1297	39.1 x 51.1	
C1.	648 x 917	25.5 x 36.1	
C2	458 x 648	18.0 x 25.5	
C3	324 x 458	12.8 x 18.0	
C4	229 x 324	12.8 x 9.0	Envelopes for A4 (Unfolded)
C5	162 x 229	6.4 x 9.0	Envelopes for A4 (Folded once)
C6	114 x 162	4.5 x 6.4	Envelopes for A4 (Folded twice)
C7,	81 x 114	3.2 x 4.5	
C8	57 x 81	2.2 x 3.2	
C9	40 x 57	1.6 x 2.2	
C10	28 x 40	1.1 x 1.6	
•			
DL.	110 x 220	4.33 x 8.66	Fovelones DI (1/3 A4 paper size)

Large Poster Sizes

Large scale poster work is expressed in sheet size (e.g. 12-, 16-, 32-, 48-, 64- or 96-sheet). The individual sections used to construct these posters are known as 4-sheet, this being the size of Double Crown (1016 x 1524mm / 40 x 60 in).



Conversion Chart

INCH FRACTION	INCH DECIMAL	MILLIMETRES			
1/16	0.0625	1.5875	۰	٠	۰
1/8	0.125	3.175	۰	٠	۰
3/16	0.1875	4.7625	۰	٠	۰
1/4	0.25	6.35			
5/16	0.3125	7.9375			
3/8	0.375	9.525			
7/16	0.4375	11.1125			
1/2	. 0.5.	. 12.7			
9/16	0.5625	14.2875			
5/8	0.625	15.875			
11/16	0.6875	17.4625	۰	۰	۰
3/4	0.75	19.05			
13/16	0.8125	20.6375	۰		
7/8	0.875	22.225			
1	1	25.4			
			-	-	-

Paper Weight & Bulk

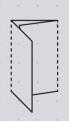
Paper is manufactured to a given specification. Usually this will involve a substance (weight), a thickness (bulk), and a shade or colour.

GSM	ľ				'Grams per Square Metre'. Weight is expressed
					as gsm or gm ² . It is calculated by the physical
					weight of one sheet of paper measuring 1 x 1m (but usually scaled down to $10 \times 10 \text{cm}$).
PAP	ER A	AND	BO	ARI	Substances up to 170gsm are generally clas-
	•		-		sified as 'paper' weights. Anything higher is
					usually classified as 'board'.
REA	М				A standard ream for paper is usually 500 sheets

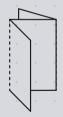
Folding



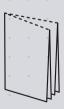
4 page fold



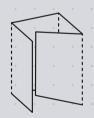
6 page standard fold



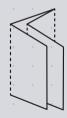
6 page accordion fold



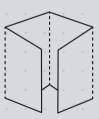
8 page French fold



8 page roll fold



8 page panel fold



8 page gate fold

Square Back Binding

Brochures, hard cover books and magazines with a thickness greater than 5mm will use one of these three main types of adhesive binding.

SECTION SEWN

Machine folded into 16pp sections (usually), then sewn in the folded spine using thread. Sections are gathered and glued together along the spins. The traditional method for great strength and durability. Best for hard cover books and quality soft cover brochures.

PERFECT BINDING Machine folded into 16pp sections which are collated and gathered. Folded spines are then shredded off (for better glue adhesion). Then glued together along the spine. Used for most magazines larger as it is economical.

PUR (POLYURE-THANE REACTIVE HOTMELT)

Same method as perfect binding but uses a much stronger adhesive which should not fall apart. Used for longer lasting, more durable brochures, manuals, reports and accounts.

Specialist Binding

STUD OR SCREW RINDING

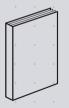
Holes are punched through text and cover. A nut and bolt is then inserted and screwed together. Good for a more unique brochure or document.

GLUF TFAR-OFF

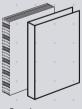
One edge is glued and there is a board backing, each page can then be torn off in turn. Commonly used for note pads or sheets with notes to be added and passed to customer.

NCR FORMS AND **DUPLICATE PADS**

"No Carbon Required" forms are perfect for making 2, 3 or 4 part copies of customer or business related forms. These can be in a variety of sheet colours, formats and numbering options.



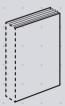
Square back binding



Section



Perfect bindina





Stud or



Glue tear-off



Wire Stitching

SADDLE STITCHING

Industry term for 'stapling'. The folded sections and cover are put over a 'saddle' and the stitching wire is punched through the outside of the spine. The ends of the wire are pressed flat on the inside. It is then trimmed on all three remaining sides.

CASE BINDING

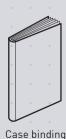
Industry term for a hardback book. The pages are arranged in signatures and glued together into a "textblock." The textblock is then attached to the cover or "case" which is made of cardboard covered with paper, cloth, vinyl or leather.

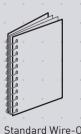
Wire-O Bindings

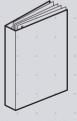
A popular commercial binding method. With this binding method, punched pages are inserted into a onto a "C" shaped spine and then use a wire closer to squeeze the spine until it is round. Documents that are bound with wire binding will open completely flat on a desk and allow for 360 degree rotation of bound pages.

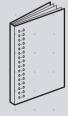
STANDARD WIRE-0	Wire loops go through the front, back cover and pages, the wire is left exposed on the spine. Available in a selection of colours.
CONCEALED WIRE-0	Like standard Wire-O but with the end paper or back board glued into a soft cover.
HALF-CANADIAN WIRE-0	A Canadian bind has a full covered spine while a Half-Canadian has the spine partially exposed.











Concealed Wire-0

Half-Canadian Wire-0

Finishing.

DIE CUT Process that uses a steel die to cut away sections of a design. Often used to create custom	LAMINATION A plastic film is heated onto the paper in either gloss, silk, matt or soft-touch finish.
designs, pockets, hangers and apertures in designs.	Reflects light and adds to sharpness and saturation of images.
DUPLEXING/ TRIPLEXING The bonding of two materials (duplexing) or three (triplexing) to form a single one. Allows stock to have different colours, textures and	MATT Non-glossy (dull), smooth finish, diffuses light and increases readability.
finishes on each side.	SATIN In between gloss and matt. Provides some
EMBOSSING AND DEBOSSING A design is stamped into a material with ink or foil resulting in a 3-D, raised, decorative or textured surface. Embossed is a raised impression and debossed is recessed.	highlight but not as dull as matt. SOFT-TOUCH A 'soft feel' texture - short-napped velvet or smooth suede with almost no sheen.
FOIL BLOCKING Coloured foil is pressed onto a material with a heated die causing the foil to separate from its	UV VARNISH Clear liquid shellac cured by ultraviolet light. Highlights by providing more shine than varnish.
backing and adhere to the paper. SLEEKING Coloured foil is applied to a digital print	SPOT UV Applied to highlight discrete areas of a design, especially on matt surfaces.
using a heated roller. An ideal alternative to foil blocking when printing short runs. It can be more accurate and durable than foil blocking.	
account and add able than for blocking.	

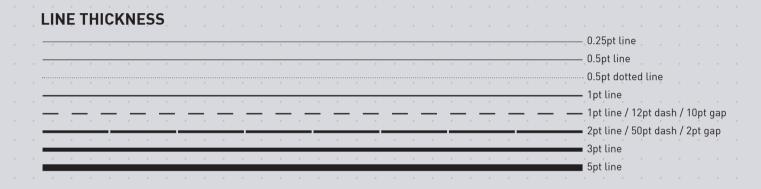
Type of paper

UNCO.	ATE	ED		are r	n described as 'Offset" or 'Cartridge', these ougher and used generally for envelopes oads. Laser papers are smoother and are
					gned for office printing. Uncoated 'Text &
					r' papers are usually of the highest quality
					eproduction in brochures, with good results ing solids and four-colour imagery.
COATE	ED	٠	٠		noother sheet, more receptive to the ink, g a better printing surface.

MATT COATED	٠	A smooth matt finish.
SILK FINISH		Slight polishing using heat, pressure and polished rollers.
TEXTURES AND FINISHES	٠	A variety of textures and finishes can also be applied to paper both during the papermaking process (e.g. laid, feltmarked) and after (e.g. embossed papers).

TEXT SIZE

ABCDEFGHIJKLMNOPQRSTUVWXYZ







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